

# FOSHAN MARS SOLAR TECHNOLOGY CO.,LTD

## 96V LiFePo4 Lithium Battery



## 1 Product Specification

	Model	96V200AH	96V300AH	96V400AH	
Cell	Capacity	2.5 Ah			
	Rated Voltage	3.2 V			
	Internal Resistance	≤40 mΩ			
	Combination Standard	A. Capacity Difference≤1% B. Resistance( )=1~5mΩ C. Current-maintaining Ability≥90% D. Voltage3.8~3.9V			
	Connection	30S80P	30S120P	30S160P	
Product Details	Rated Capacity	200AH	300AH	400AH	
	Minimal Capacity (0.2C5A)	200AH	300AH	400AH	
	Nominal Voltage	96V			
	Max. Charge Voltage	108V			
	Discharge Current (A)	50A/100A			
	Output and Input	P+(red) / P-(black)			
	Weight	160KG	227KG	300KG	
	Dimension	600*600*1200mm			
	Operating Temperature	Charge	-10℃~55℃		
		Discharge	-20℃~55℃		

## 2 Performance And Test Conditions (电池性能及测试条件)

### 3.1 Standard Test Conditions (标准测试条件)

Test should be conducted with new batteries within one week after shipment from our factory and the cells shall not be cycled more than five times before the test. Unless otherwise specified, test and measurement shall be done under temperature of  $20 \pm 5^\circ\text{C}$  and relative humidity of 45~75%. If it is judged that the test results are not affected by such conditions, the tests may be conducted at temperature 15~30°C and humidity 25~75%RH.

测试必须使用出厂时间不超过一个星期的新电池，且未进行过五次以上的充放电循环。除非特别说明，否则测试会在温度  $20 \pm 5^\circ\text{C}$ ，相对湿度 45~75% 的条件下进行。如果经鉴定测试结果不受上述条件影响，测试也可以在温度 15~30°C，相对湿度 25~75%RH 的条件下进行。

### 3.2 Measuring Instrument or Apparatus (测量器具及设备)

#### 3.2.1 Dimension Measuring Instrument (尺寸测量器具)

The dimension measurement shall be implemented by instruments with equal or more precision scale of 0.01mm.

尺寸测量器具的精度等级应不小于 0.01 mm。

#### 3.2.2 Voltmeter (伏特计)

Standard class specified in the national standard or more sensitive class having inner impedance more than  $10\text{k}\Omega/V$

按照国家标准指定规格等级或采用灵敏度更高的，测量电压时内阻不应小于  $10\text{k}\Omega/V$ 。

#### 3.2.3 Ammeter (安培计)

Standard class specified in the national standard or more sensitive class. Total external resistance including ammeter and wire is less than  $0.01\Omega$ .

按照国家标准指定规格等级或采用灵敏度更高的，包括电流表及电线在内的总外阻应小于  $0.01\Omega$ 。

#### 3.2.4 Impedance Meter (电阻计)

Impedance shall be measured by a sinusoidal alternating current method(1kHz LCR meter).

内阻测试仪测量原理应为交流阻抗法 (1kHz LCR)。

### 3.3 Standard Charge\Discharge (标准充放电)

#### 3.3.1 标准充电：测试过程及标准如下：

$0.2C_5A$

Charging shall consist of charging at a  $0.1C_5A$  constant current rate until the cell reaches 108V. The cell shall then be charged at constant voltage of 108V volts while tapering the charge current. Charging shall be terminated when the charging current has tapered to  $0.01 C_5A$ . Charge time : Approx 10h, The cell shall demonstrate no permanent degradation when charged between  $0^\circ\text{C}$  and  $45^\circ\text{C}$ .

电池先  $0.1C_5A$  恒流充至 108V，当充电电流逐渐减小时再以 108V 恒压充至电流减小到  $0.01 C_5A$ ，充电时间大约为 10 个小时。在  $0^\circ\text{C}$ - $45^\circ\text{C}$  内充电电池应没有永久损害。

#### 3.3.2 Standard Discharge (标准放电)

$0.1C_5A$

Cells shall be discharged at a constant current of  $0.1C_5A$  to 75.0V @  $20^\circ \pm 5\text{C}$

电池以  $0.1C_5A$  恒流放电至 75.0V @  $20^\circ \pm 5\text{C}$

#### 3.3.3 If no otherwise specified, the rest time between Chare and Discharge amount to 30min.

如果没有特别说明，电池充放电间隔时间为 30 分。

### 3.4 Appearance (外观)

There shall be no such defect as flaw, crack, rust, leakage, which may adversely affect commercial value of battery.

电池外观应没有划伤、破裂、污渍、生锈、漏液等影响市场价值的缺陷存在。

### 3.5 Initial Performance Test (初始性能测试)

Table 2 (表 2)

Item (项目)	Test Method and Condition (测试方法及条件)	Requirements (要求)
(1) Cell Voltage 电池组电压	As of shipment 出货电压	$\geq 95V$
(2) Open-Circuit Voltage (开路电压)	The open-circuit voltage shall be measured within 24 hours after standard charge. (标准充电后 24 小时内测量开路电压)	$\geq 105V$
(3) Internal impedance (初始内阻)	Internal resistance measured at AC 1KHz after 50% charge. (半充电状态下, 测量其 AC 1KHz 下的交流阻抗)	$\leq 60m\ \Omega$
(4) Minimal Rated Capacity (最小额定容量)	The capacity on 0.1C <sub>5</sub> A discharge till the voltage tapered to 75.0V shall be measured after rested for 30min then finish standard charge. (标准充电后, 搁置 30min, 测量 0.1C <sub>5</sub> A 放电至 75.0V 截止电压所放出的容量)	$\geq 150Ah$

### 3.6 Temperature Dependence of discharge capacity (放电温度特性)

Table 3 (表 3)

Discharge Temperature (放电温度)	-20°C	-10°C	0°C	25°C	70°C
Discharge Capacity (0.2 C <sub>5</sub> A) (放电容量/0.2 C <sub>5</sub> A)	30%	50%	80%	100%	92%

### 3.7 Cycle Life and Leakage-Proof (循环寿命及漏液试验)

Table 4 (表 4)

No. (序号)	Item (项目)	Criteria (标准)	Test Conditions (测试条件)
1	Cycle Life 循环寿命 (0.2C <sub>5</sub> A)	Higher than 60% of the Initial Capacities of the Cells (初始容量的 80%)	Carry out 1600cycle Charging/Discharging in the below condition. ◆ Charge: Standard Charge, per 3.3.1 ◆ Discharge: Standard discharge, per 3.3.2 ◆ Rest Time between charge/discharge:30min. ◆ Temperature:20±5°C 循环 1600 次 充放电按以下条件: ◆ 充电: 标准充电, 按 3.3.1 规定 ◆ 放电: 标准放电, 按 3.3.2 规定 ◆ 搁置:30min. ◆ 温度:20±5°C

### 4. Mechanical characteristics and Safety Test (安全测试及机械特性) (安全测试仅限单体电芯)

Table 5 (表 5)

(Mechanical characteristics)

No. (序号)	Items (项目)	Test Method and Condition (测试方法及条件)	Criteria (标准)
1	Vibration Test 振动测试	After standard charging, fixed the cell to vibration table and subjected to vibration cycling that the frequency is to be varied at the rate of 1Hz per minute between 10Hz an 55Hz, the excursion of the vibration is 1.6mm. The cell shall be vibrated for 30 minutes per axis of XYZ axes. 将标准充电后的电芯固定在振动台上, 沿 X、Y、Z 三个方向各振动 30 分钟, 振幅 1.6mm, 振动频率为 10Hz~55Hz, 每分钟变化 1Hz。	No leakage 无泄漏 No fire 不起火
2	Drop Test 跌落测试	The cell is to be dropped from a height of 1 meter twice onto concrete ground. 将标准充电后的电芯从 1 米高度跌落至混凝土地面 2 次	No explosion, No fire, 无爆炸、无起火
3	Collisions 碰撞	After the vibration test, according to X.Y.Z each battery average three vertical pulse peak acceleration, the setting for the 100m/s <sup>2</sup> , every minute, 40 ~ 80 collision frequency, pulse duration 16ms collision frequency ± 10 thousand. 振动试验结束后,将电池平均按 X.Y.Z 三个互相垂直轴向上,设置脉冲峰值加速度为 100m/s <sup>2</sup> ,每分钟碰撞次数 40~80,脉冲持续时间 16ms,碰撞次数 1000±10.	No explosion, No fire, no leakage. 无爆炸、无起火、 无泄漏

Table 6 (表 6)

No. (序号)	Item (项目)	Battery Condition (电池要求)	Test Method (测试方法)	Requirements (要求)
4	Crush 挤压试验	Fresh, Fully charged (充满电的新 电池)	Crush between two flat plates. Applied force is about 13kN(1.72Mpa) for 30min. (电池放置在两块平面金属板间, 施加 13KN (1.72Mpa) 的作用力, 且持续保持 30 分钟)	No explosion, No fire (无起火无爆 炸)
5	Short Circuit 短路试验	Remove outer protective circuit 撤除外部 保护电路	This test will be placed the battery electric dipole in the fume hood, short-circuit the anode (total resistance is not more than 50m lines $\Omega$ ), monitor temperature changes, when the battery is low temperature dropped to about 10 degrees than peak, the end of experiment. 本项试验将接有电热偶的电池置于通风橱中, 短路其正负极(线路总电阻不大于 50m $\Omega$ ), 监视温度变化, 当电池温度下降到比峰值低约 10 $^{\circ}$ C 时, 试验结束.	No explosion, No fire The Temperature of the surface of the Cells are lower than 150 $^{\circ}$ C (无起火无爆炸 电池表面温度应低于 150 $^{\circ}$ C)
6	Impact 重物冲击	Fresh, Fully charged 充满电 的新电池	A 56mm diameter bar is inlaid into the bottom of a 10kg weight. And the weight is to be dropped from a height of 1m onto a sample battery and then the bar will be across the center of the sample. (用一条直径为 56mm 的圆棒放置在电池中央, 将一 10Kg 的重锤从 1m 的高度垂直落下在电池的中心位置)	No explosion, No fire (无起火无爆 炸)
7	Thermal shock 热冲击	Fresh, Fully charged 充满电 的新电池	Batteries in hot box Temperature in 5 $^{\circ}$ C $\pm$ 2 $^{\circ}$ C/min, rising to 50 $^{\circ}$ C $\pm$ 2 $^{\circ}$ C keep 30min. 电池置于热箱中, 温度以 5 $^{\circ}$ C $\pm$ 2 $^{\circ}$ C/min, 升至 50 $^{\circ}$ C $\pm$ 2 $^{\circ}$ C 并保持 30min.	No explosion, No fire (无起火无爆炸)
8	Forced Discharge 过放试验	Fresh, Fully charged (充满电的新 电池)	Discharge at a current of 1 C <sub>5</sub> A for 2.5h. (以 1 C <sub>5</sub> A 的电流放电 2.5 小时)	No explosion, No fire (无起火无爆 炸)

Table 6 (表 7)

No. (序号)	Item (项目)	Battery Condition 电池要求	Test Method (测试方法)	Requirements (要求)
9	High temperature performance 高温性能	Fresh, Fully charged (充满电的新电池)	After charging Will a battery into $55 \pm 2^\circ\text{C}$ In the case of high temperature 2h Batteries in $55 \pm 2^\circ\text{C}$ $1\text{C}_5\text{A}$ discharge current to the termination voltage, discharge time should not below 51min,, Battery will in environmental temperature $20^\circ\text{C} \pm 5^\circ\text{C}$ place2h 充电结束后. 将电池放入 $55^\circ\text{C} \pm 2^\circ\text{C}$ 的高温箱中恒温 2h, 电池在 $55^\circ\text{C} \pm 2^\circ\text{C}$ 下 $1\text{C}_5\text{A}$ 电流放电至终止电压, 放电时间应不低于 51min,将电池取出在环境温度 $20^\circ\text{C} \pm 5^\circ\text{C}$ 的条件下搁置 2h	No explosion, No fire (无起火无爆炸)
10	Low temperature performance 低温性能	Fresh, Fully charged (充满电的新电池)	After charging, will be a battery into $-20 \pm 2$ degrees Celsius in the box, then 16h constant 24h ~ $0.2\text{C}_5\text{A}$ with discharge current to the termination voltage, discharge time should not below 3h. After the experiment, the battery will in environmental temperature of $20 \pm 5^\circ\text{C}$ condition 2h aside 充电结束后, 将电池放入 $-20 \pm 2^\circ\text{C}$ 的低温箱中恒温 16h~24h, 然后以 $0.2\text{C}_5\text{A}$ 电流放电至终止电压, 放电时间应不低于 3h. 该试验结束后, 将电池取出在环境温度 $20 \pm 5^\circ\text{C}$ 下搁置 2h	No deformation and burst (无变形无爆炸)
11	Charged 荷电保持	Fresh, Fully charged (充满电的新电池)	A full battery, at ambient temperature $20 \pm 5^\circ\text{C}$ under the conditions of the battery will be open to 28d aside, $0.2\text{C}_5\text{A}$ to terminate discharge current voltage, 标准充电结束后, 在环境温度 $20 \pm 5^\circ\text{C}$ 的条件下, 将电池开路搁置 28d, 再以 $0.2\text{C}_5\text{A}$ 电流进行放电至终止电压.	the discharge time not below 4.25 h. 放电时间不低于 4.25h
12	Constant damp performance 恒定湿热性能	Fresh, Fully charged (充满电的新电池)	Standard after the battery, Will a battery into $40^\circ\text{C} \pm 2^\circ\text{C}$ , Relative humidity $90\% \sim 95\%$ At constant temperature and humidity box after 48h Battery will in environmental temperature $20^\circ\text{C} \pm 5^\circ\text{C}$ Aside 2h, $1\text{C}_5\text{A}$ to terminate discharge current voltage, 标准充电结束后, 将电池放入 $40^\circ\text{C} \pm 2^\circ\text{C}$ , 相对湿度为 $90\% \sim 95\%$ 的恒温恒湿箱中搁置 48h 后, 将电池取出在环境温度 $20^\circ\text{C} \pm 5^\circ\text{C}$ 的条件下搁置 2h, 再以 $1\text{C}_5\text{A}$ 电流放电至终止电压,	No obvious deformation, hands rust, smoke, explosion, discharge time not less than 36 min 无明显变形、锈蚀、冒烟或爆炸; 放电时间不低于 36min

## 5. Handling of Cells （电池操作注意事项）

### 5.1 Prohibition short circuit （禁止电池短路）

Never make short circuit cell. It generates very high current which causes heating of the cells and may cause electrolyte leakage, gassing or explosion that are very dangerous.

The LI tabs may be easily short-circuited by putting them on conductive surface.

Such outer short circuit may lead to heat generation and damage of the cell.

An appropriate circuitry with PCB shall be employed to protect accidental short circuit of the battery pack.

避免电池短路。短路会产生很高的电流而使电池发热以及电解液泄漏，产生有毒气体或爆炸是非常危险的。极片连接在导电物体表面很容易短路，外部短路会导致发热及损害电池。选用一个适当的保护电路可以在意外短路时保护电池。

### 5.2. Mechanical shock （机械撞击）

Falling, hitting, bending, etc. may cause degradation of LI characteristics.

跌落、碰撞、弯曲等等都可能会降低锂电池的性能。

### 5.3 Handling of tabs （极片操作注意事项）

The battery tabs are not so stubborn especially for aluminium tab.

Don't bend tab.

Do not bend tabs unnecessarily.

极片的机械强度并非异常坚固，特别是铝片。没有必要时禁止弯折极片。

## 6. Notice for Designing Battery Pack （电池外壳设计注意事项）

### 6.1 Pack toughness （外壳坚韧度）

Battery pack should have sufficient strength and the LI cell inside should be protected from mechanical shocks.

电池外壳应该有足够的机械强度使电池免受机械撞击。

### 6.2 Cell fixing （电池的固定）

The LI cell should be fixed to the battery pack by its large surface area.

No cell movement in the battery pack should be allowed.

电池最大面积的一面应该固定在外壳上，安装后电池不能有松动。

### 6.3 Inside design （外壳内部设计）

No sharp edge components should be inside the pack containing the LI cell.

外壳内安装电池的部位不应有锋锐边。

### 6.4 Tab connection （极片连接）

Ultrasonic welding or spot welding is recommended for LI tab connection method.

Battery pack should be designed that shear force are not applied to the LI tabs.

If apply manual solder method to connect tab with PCM, below notice is very important to ensure battery performance:

- The solder iron should be temperature controlled and ESD safe;
- Soldering temperature should not exceed 350°C;
- Soldering time should not be longer than 3s;

■ Soldering times should not exceed 5 times, Keep battery tab cold down before next time soldering;

■ Directly heat cell body is strictly prohibited, Battery may be damaged by heat above approx. 100°C

建议使用超声波或点焊焊接方法；外壳设计应使极片不受外力。

如果使用人工焊接保护板，下面的注意事项对于确保电池性能非常重要：

- 焊接铬铁的温度必须可控且可防静电；
- 焊接时铬铁的温度不能超过 350°C；
- 焊锡时间不能超过 3 秒钟；
- 焊锡次数不能超过 5 次，待极片冷却后才能进行下一次焊锡；
- 严禁直接加热电芯，高于 100°C 度会损害电芯。

#### 6.5 For mishaps (针对意外事件)

Battery pack should be designed not to generate heat even when leakage occurs due to mishaps.

- 1) Isolate PCB (Protection Circuit Module) from leaked electrolyte as perfectly as possible.
- 2) Avoid narrow spacing between bare circuit patterns with different voltage.  
(Including around connector)
- 3) LI battery should not have liquid from electrolyte, but in case If leaked electrolyte touch bare circuit patterns, higher potential terminal material may dissolve and precipitate at the lower potential terminal, and may cause short circuit. The design of the PCB must have this covered.

发生意外时外壳设计应考虑即使在电池出现漏液时也不会发热。

- 1、尽量把保护电路与渗漏的电解液隔离开。
- 2、在不同的电压情况下避免出现小间距的裸露电路——包括插头周围。
- 3、电池不应该有来自电解液的液体，但是一旦发生电解液渗漏触及裸露电路，高电势端子材料可能会溶解然后沉淀到低电势端子，可能会造成短路。保护板的设计必须含有覆盖保护层。

#### 7. Notice for Assembling Battery Pack (电池装配注意事项)

Shocks, high temperature, or contacts of sharp edge components should not be allowed in battery pack assembling process.

在电池装配过程中不允许撞击、高温或接触尖锐部分。

#### 8. Others (其它)

##### 8.1. Cell connection (电池连接)

- 1) Direct soldering of wire leads or devices to the cell is strictly prohibited.
- 2) Lead tabs with pre-soldered wiring shall be spot welded to the cells.

Direct soldering may cause damage of components, such as separator and insulator, by heat generation.

- 1、严禁直接焊接引线或设备到电池上。
- 2、极片在焊接引线之前应该先点焊到电池上，直接与电池热焊接，产生的热量会使电池的隔离体及绝缘体受损。

##### 8.2. Prevention of short circuit within a battery pack (电池内部的短路预防)

Enough insulation layers between wiring and the cells shall be used to maintain extra safety protection. The battery pack shall be structured with no short circuit within the battery pack, which may cause generation of smoke or firing.

在电池和引线之间应该有足够的绝缘层用于安全保护。电池的包装构成应没有导致起烟起火的短路情况。

### 8.3. Prohibition of disassembly (禁止拆卸)

#### 1) Never disassemble the cells

The disassembling may generate internal short circuit in the cell, which may cause gassing, firing, explosion, or other problems.

#### 2) Electrolyte is harmful

LI battery should not have liquid from electrolyte flowing, but in case the electrolyte come into contact with the skin, or eyes, physicians shall flush the electrolyte immediately with fresh water and medical advice is to be sought.

#### 1、不要拆卸电池。

拆卸电池会发生电池内部短路，会引起起火、爆炸、有害气体或者其它问题。

#### 2、电解液是有害的

万一电解液沾到皮肤、进入眼睛，应立即用清水冲洗以及求助医生。

### 8.4 Prohibition of dumping of cells into fire (不要把电池倾倒入火中)

Never incinerate nor dispose the cells in fire. These may cause explosion of the cells, which is very dangerous and is prohibited.

不要焚毁电池，否则会致电池爆炸，这个很危险，必须禁止。

### 8.5 Prohibition of cells immersion into liquid such as water (禁止浸泡电池)

The cells shall never be soaked with liquids such as water, seawater, drinks such as soft drinks, juices, coffee or others.

请不要把电池浸泡在液体当中，像清水、海水，及非酒精饮料、果汁、咖啡或者其它的饮料。

### 8.6 Battery cells replacement (更换电池)

The battery replacement shall be done only by either cells supplier or device supplier and never be done by the user.

更换电池应由电池生产商或设备供应商完成，用户不要自行更换。

### 8.7 Prohibition of use of damaged cells (禁止使用损坏的电池)

The cells might be damaged during shipping by shock. If any abnormal features of the cells are found such as damages in a plastic envelop of the cell, deformation of the cell package, smelling of an electrolyte, an electrolyte leakage and others, the cells shall never be used any more.

The Cells with a smell of the electrolyte or a leakage shall be placed away from fire to avoid firing or explosion.

电池可能在出货途中碰撞而受损。如果发现电池有异常，例如包装损坏、电池包裹变形，有电解液的味道、发现漏液等等，不要再使用这些电池。

电池如果有电解液的味道或者出现漏液，电池放置应该远离火源避免起火及爆炸。

## 9. Period of Warranty (保质期)

The delivery period from battery date for 36 months If the battery is proved in manufacturing process

Defect formation rather than the user abuse and error caused by use of this company is responsible for replacement battery.

电池的保质期从出货之日算起为 36 个月。如果证明电池的缺陷是在制造过程中形成的而不是由于用户滥用及错误使用造成，本公司负责退换电池。

#### **10. Storing the Batteries (电池的存放)**

The batteries should be stored at room temperature, charged to about 30% to 50% of capacity.

We recommend that batteries be charged about once per half 3 months to prevent over discharge.

电池应当在室温下存放，应充到 30%至 50%的电量。如长时间储存，建议每三个月充一次电以防止电池过放电。

#### **11. Other The Chemical Reaction (其它的化学反应)**

Because batteries utilize a chemical reaction, battery performance will deteriorate over time even if stored for a long period of time without being used. In addition, if the various usage conditions such as charge, discharge, ambient temperature, etc. are not maintained within the specified ranges the life expectancy of the battery may be shortened or the device in which the battery is used may be damaged by electrolyte leakage. If the batteries cannot maintain a charge for long periods of time, even when they are charged correctly, this may indicate it is time to change the battery.

由于电池是利用化学反应的原理，所以随时间的增加电池的性能会降低，即使是存放很长一段时间而不使用。如果使用条件如充电、放电及周围环境温度等情形不在指定的使用范围内，会使缩短电池的使用寿命，或者会产生漏液导致设备损坏。如果电池长周期不能充电，即使充电方法正确，这样需要更换电池了。

#### **12.Note: (注释)**

Any other items which are not covered in this specification shall be agreed by both parties.

本说明书未包括事项应由双方协议确定。

### 13. Protection circuit(保护电路)

#### 13.1 PCB Standard (保护板标准)

名称(NAME)	项目(ITEM)	值 (value)	精度 (Precision)	单位(unit)
过充电压 (Over voltage)	过充检测电压 Ocv	3650	±50	mV
	过充恢复电压 Vcl	3500	±100	mV
	延迟 Delay Time	1	±0.5	S
均衡 (Equilibrium)	均衡电压	3.600	±40	mV
	均衡电流	40	±8	mA
过放电压 (Under Voltage)	过放检测电压 Vcu	2500	±100	mV
	过放恢复放电 Vcl	2800	±100	mV
	延迟 Delay Time	20	±50	mS
充电电流 (Charge Current)	充电电流 OC	≤30		A
	过流延迟 OC Delay Time	1000	±100	mS
工作电流(Current)	持续放电电流 (Continuous Output Discharging Current)	≤30		A
过放电流 (Over Current)	过放保护电流 OC	90	±30	A
	过流延迟 OC Delay Time	10	±5	mS
静态电流 (Current Consumption)	工作状态 Normal Mode	≤50		uA
	休眠状态 Sleep Mode	≤0.1		uA
短路 (Short Circuit)	延迟 Delay Time	≤600		uS
	恢复条件 Recovery Condition	断开负载 Manual regulation		